

## Separator RSE 300-01-777

Technical Data | Degumming, neutralization, washing, winterization, fractionation of vegetable or animal oils and fats



This separator has been designed for use in the edible oil industry. The product is fed into the bowl through a closed-line system with hydrohermetic feed. The light liquid phase (clean oil) is discharged foam-free under pressure by a centripetal pump. The heavy liquid phase (soapstock or gums) is discharged by the GEA Westfalia Separator finet**uner**. The separated solids are collected in the solids holding space and are ejected at preset intervals through ports. Partial and total ejections are possible. The self-cleaning bowl makes the machine suitable for fully automatic cleaning-in-place (CIP).

#### Design features

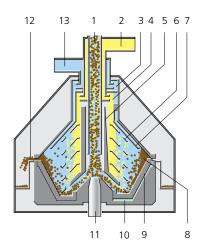
- Self-cleaning disk type bowl
- Opening and closing hydraulically by a sliding piston to discharge the collected solids
- · Frame made of cast iron
- Machine driven by a 3-phase AC motor designed for operation via frequency converter
- Short spindle drive for quiet vibration free operation
- Flat belt drive without intermediate clutch
- Automatic lubrication system with suction pipe and oil pan

- GEA Westfalia Separator finetuner adjustment for optimizing separation zone during operation
- · Hydrohermetic feed
- · Vapor seal in distributor inlet chamber
- · Bowl flush for feeding liquid
- All parts coming into contact with the products and ejected solids made of Cr-Ni-Mo stainless steel
- Bowl gaskets made of NBR, main bowl gasket made of polyamide



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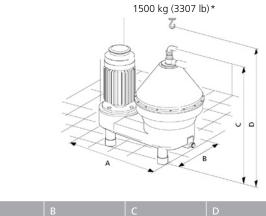
Operating principles and constructional features



1 Product feed
2 Light phase discharge
3 Centripetal pump,
heavy phase
4 Centripetal pump,
1.1.1

- light phase
- 5 Distributor 6 Disk stack
- 7 Separating disk
  8 Solids holding space
  9 Sliding piston
  10 Closing chamber
  11 Spindle, drive
- 12 Solids ejection port13 Heavy phase discharge

#### Dimensions in mm (inch)



2210 (87)	1710 (67)	2290 (90)	3000 (118)

\* Minimum lifting capacity for removing the bowl

#### Options

- Main bowl gasket made of PVDF (for acid degumming)
- Disk stack made of material 1.4539
- · Vibration monitoring system
- Constant pressure valve in the light phase discharge
- Set of special spare parts
- GEA Westfalia Separator wewatch<sup>®</sup> condition monitoring for pro-active maintenance

Capacity	
Water degumming	1200 t/d
Acid degumming	1000 t/d
Neutralization	1200 t/d
Washing	1200 t/d
Winterization	500 t/d
Cold Refining	500 t/d
Miscella Refining	720 t/d
Bowl	
Speed	max. 4800 min <sup>-1</sup>
Volume	70.0
Volume of solids holding space	23.0
3-phase AC motor	
Motor rating (at FC)	55 kW
Weights	
Centrifuge, complete	3240 kg (7143 lb)
Bowl	1040 kg (2293 lb)

#### Standard scope of supply

- Special 3-phase AC motor
- Foundation frame
- Set of tools
- Set of standard spare parts
- GEA Westfalia Separator finetuner
- Hydrohermetic feed

- Control unit for automatic program control
- Motor control unit with frequency converter
- · Speed measuring device

### **GEA Mechanical Equipment**

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